

BluCem GP60

CONSTRUCTION GROUT

BluCem GP60 is a one component cement powder which requires only the addition of water to form a general purpose cementitious grout.

BluCem GP60 is a pumpable, economical product suitable for civil engineering applications. BluCem GP60 incorporates gaseous expansion systems and advanced additives to form a cementitious grout which is high strength, low permeability, durable and shrinkage compensated.

Application Advantages

- Flowable
- High strength
- Long pump life

Lifecycle Advantages

- High strength
- Low permeability
- Durable
- Shrinkage compensated

About the Product

GP60 is a Class A grout which will provide initial shrinkage compensation through gaseous expansion during the plastic stage. This allows the product to be volumetrically stable during the initial stages of curing and ensures cracking does not occur due to plastic shrinkage. GP60 is a low cost all purpose grout which is suitable for a variety of applications where batched concrete will not provide adequate flow or shrinkage compensation.

Application Solutions

- Concrete repair
- Structural repair of beams
- Columns and slabs
- General grouting
- Precast grouting

Project Specification Clause

CONSTRUCTION GROUT - The general purpose cementitious grout used for this project shall be a one component cement powder which requires only the addition of water to form a durable general purpose product. It shall be a pre-blended product that has independent testing to validate the performance outlined in the technical data table on the following pages. BluCem GP60 manufactured by Bluey Technologies or equivalent shall be accepted.

Project Examples

Airport construction, bridge repair, bridge tensioning, building repairs, dams construction and repair, factory floors, car park decks, jetty construction and repair, concrete structures, rail construction, rail repairs and shutdowns, retail outlets, retaining walls, road cuttings, road repairs, runway repairs and shutdowns, sea wall repair and maintenance, tunnel lining, wharf repair and construction.



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Application Specification

CONCRETE PREPARATION

- 1.1 All defective host substrate must be removed prior to application. Defective material includes cracked or structurally weakened surfaces and also chloride contaminated and carbonated concrete. A concrete corrosion expert must be consulted for critical projects or structural applications.
- 1.2 Host concrete must be roughened and aggregate exposed to ensure good bond. Removal of laitance is important to ensuring good bond. Shot-blasting, scarification, mechanical chipping or high pressure water blasting may be used to achieve a recommended minimum CSP3 surface finish. It is important to select a preparation method which is considerate to the application environment, host concrete, and surface finish requirements. The correct balance between roughening the surface and not causing further micro-cracking and damage should be trialled and assessed using adhesion test methods following initial preparation trials.
- 1.3 All surfaces must be free of dust, oils and surface contaminants. This may require steam cleaning or high pressure water blasting.
- 1.4 Priming using BluCem API0 is recommended. Priming by saturation of the surface using potable water prior to application is also acceptable. Priming with epoxy primers or other products which prevent vapour transmission is not recommended.

MIXING

- 2.1 Measure and place 80% of the specified volume of potable water to the high shear mixing vessel. Start mixer and slowly add BluCem GP60 powder. If powder addition is too fast then large lumps will form and final mix will be slow reaching uniform consistency. Following addition of all powder, mix for 1 - 2 minutes or until uniform consistency then add final 20% of potable water. More or less water may be added within the ratio limits specified on this data sheet. Do not mix more material than can be placed in 10 minutes.

PUMPING

- 3.1 Once the grout has been mixed you need an effective pumping method to deliver it to the area of application. Various models of batch mixers and continuous mixers are available for use, all with varying specifications. It is important to match your application's specifics with the capabilities of the mixer and pump. Bluey Technologies are able to recommend the right mixer for your project.
- 3.2 Prior to pumping grout, rinse the mixer and charge the pump hopper with sufficient water to flush and cool the pump and all grout lines thoroughly. Check to ensure that all lines and hoses are clear and unobstructed. Once grout is mixed, it is important to keep it agitated continuously prior to pumping.
- 3.3 Once the site is ready for grout placement, commence pumping. It is important to pump continuously and avoid the formation of cold joints.
- 3.4 Following completion, dispose of excess production material in consideration of the environment. Carefully wash out mixer tanks and agitators into the pump hopper and pump the resulting washout material through the grout hoses to a suitable disposal site. Drain any water out of the lines and hoses. Clean down the machinery and surrounding areas.

APPLICATION TEMPERATURES

- 4.1 The mix water's temperature should be kept as low as possible to prevent the grout from hydrating too rapidly.
- 4.2 As with the water temperature, the higher the air temperature the more quickly the grout hydrates and sets. Bluey Technologies specify mixing times and set times at an ambient temperature of 20°C. These times vary with temperature fluctuations, and adjustments will be required to compensate for this. Exposing the pumping hoses to the sun on a hot day accelerates the product's set time. In some cases it may be necessary to cool the material, the mix water, or even the hose itself during the process and pre-planning the storage of all materials to keep the temperature as low as possible.
- 4.3 High-shear mixing can add 1 to 2°C per minute of mixing. In order to minimise this effect, add all ingredients to the mixer as quickly as possible and minimise prolonged batch-mixing procedures.
- 4.4 It is estimated that every 10°C increase in temperature will halve the product set time. Likewise every 10°C reduction will double the set time. These set time variances may have detrimental consequences for the final set product and Bluey Technologies should be consulted where extreme temperatures are anticipated.

APPLICATION

- 5.1 BluCem GP60 may be poured or pumped into place. Do not exceed the maximum application thicknesses specified in the data sheet for any wet layer. When pouring BluCem GP60, reduce exposed surface areas to ensure maximum confinement during expansion phase of initial set. Consult Bluey Technologies for further information about aggregate addition for large volume pours.

CURING

- 6.1 It is recommended that the final surface finish layer is coated with curing compound or otherwise maintained wet for at least three days.

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Product Data

Please refer to Important Notice on following page

Packaging	20kg, 1000kg, 1200kg bags
Water Addition	1.8 - 3.6 litres per 20kg bag
Yield	9.3 litres per 20kg @ 10% water 10.1 litres per 20kg @ 14% water
Application Thickness	Refer to Bluey Technologies for advice and approval on pour thicknesses with dimensions exceeding 100mm
Pump Life	90 minutes @ 20°C
Maximum Particle Size	0.3mm

TESTED CHARACTERISTIC	STANDARD	RESULT
Portland Cement	AS3972	Complies
Aggregates	AS2758.0	Complies
Compressive Strength	AS1478.2 Appendix A	1.8 - 2.0 litres water per 20kg Dry pack 40MPa @ 24 hours 70MPa @ 7 days 90MPa @ 28 days 2.1 - 2.3 litres water per 20kg Trowellable 30MPa @ 24 hours 60MPa @ 7 days 75MPa @ 28 days 2.4 - 3.2 litres water per 20kg Pourable 20MPa @ 24 hours 50MPa @ 7 days 65MPa @ 28 days 3.3 - 3.6 litres water per 20kg Flowable 15MPa @ 24 hours 30MPa @ 7 days 50MPa @ 28 days
Early Volume Change	AS1478.2 Appendix E	1.80%
Setting Time	AS1012.18	Initial set - 240 minutes Final set - 310 minutes
Fresh Wet Density	AS1012.5	2240kg/m ³

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IMPORTANT NOTICE

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